

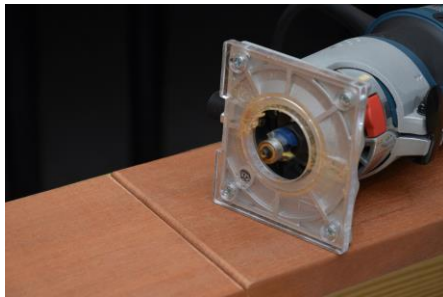
Technical Bulletin-Cutting and Drilling Iron Woods

Cutting Iron Woods

Use carbide tipped finish cut saw blades to reduce tear.

Use Small Hand Router with radius bit to remove rough edges.

Seal all ends immediately after cutting with clear aqueous wax based end sealer in order to reduce end checking.



Iron Woods – End Sealer



Coverage - 25 sq.ft. per quart

Drilling

Holes should be drilled as far from the board ends as allowable to reduce end splits from over torque of screw heads.

Use High Speed Drills (2500 – 4000 RPM) that maintain consistent drilling speeds along with course open drill bits.



Pro-Plug Smart Bit

Use Heavy Duty Drills (0 to 1000 RPM) with Auger Style bits for heavy timber drilling.



Auger Bit